

ABSTRACT OF THE DISCLOSURE

A method of forming a trade mark decoration on a soft ribbon stripe comprising the steps of thermal pressing a combination end of the ribbon stripe to cure the texture of the ribbon stripe and increase the gaps of the texture; fastening the combination end onto a mold; mixing ejection molding material with a material similar or alike the material of the ribbon stripe so that these materials can form as one unit when melt; high pressure ejection molding the ribbon stripe to combine with a primary blank plastic material and a protruded trade mark pattern being formed on the primary blank plastic material; placing the first ejection molded primary blank plastic material into the mold for second ejection molding and the protruded trade mark pattern being located at a recess of the second mold; and processing to a second ejection molding to enclose the primary blank plastic material at the exterior thereof to form an ornamental article.

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